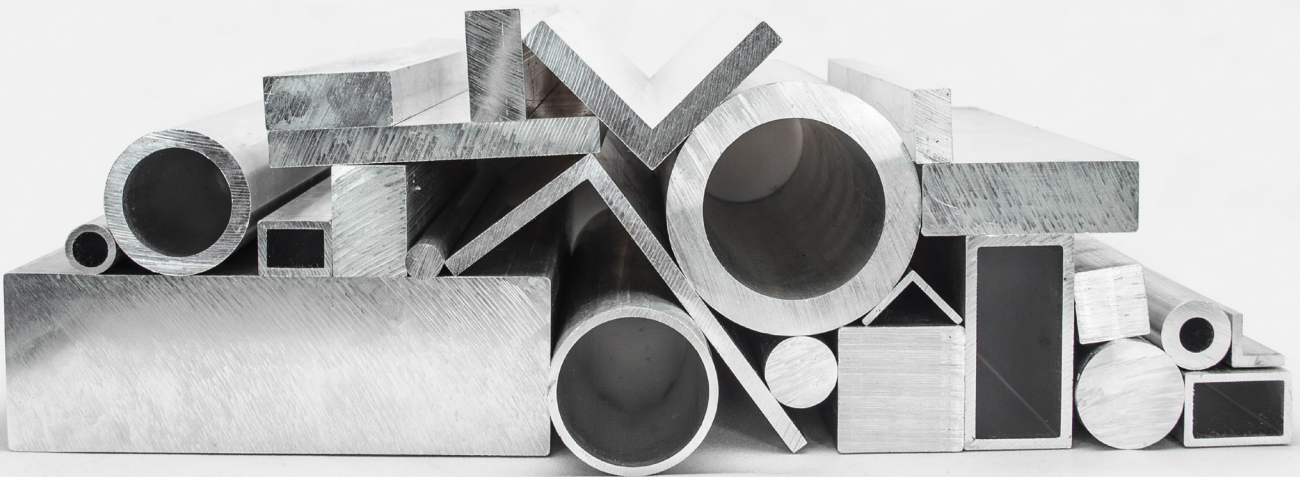




STAPPERT

QUALITY EX STOCK

Summary of
available products



EXPORT DIVISION

Bars

Angles











Special sections

Pipes and tubes

Hollow bars



INOX INTELLIGENCE.

BARS | HOT-FORMED





grade	AISI/ UNS	DIN EN 10060 	DIN EN 10059 	DIN EN 10058 	slit 	equal 	equal polished 	unequal 	T 	I 	U 
	XM 19 * Nitronic 50 ©	30 - 200	-	-	-	-	-	-	-	-	-
1.4006	410	30 - 400	-	-	-	-	-	-	-	-	-
1.4021	420	18 - 550	-	-	-	-	-	-	-	-	-
1.4028	420 F	30 - 200	-	-	-	-	-	-	-	-	-
1.4034	420	30 - 325	-	-	-	-	-	-	-	-	-
1.4057	431	20 - 500	40 - 100	30 × 20 - 100 × 30	-	-	-	-	-	-	-
1.4104	430 F	34 - 400	80	-	-	-	-	-	-	-	-
1.4112	440 B	25 - 400	-	-	-	-	-	-	-	-	-
1.4122		22 - 525	-	-	-	-	-	-	-	-	-
1.4125	440 C	20 - 225	-	-	-	-	-	-	-	-	-
1.4301 1.4307	304 304L	20 - 575	10 - 200	10 × 5 - 200 × 40	10 × 3 - 300 × 12	15 × 15 × 2 - 180 × 180 × 20	20 × 20 × 3 - 60 × 60 × 6	20 × 10 × 3 - 200 × 100 × 12	T 20 - 120 TB 30 - 60	IPE 80 - 240 IPB 100 - 200	U 20 - 200
1.4301 Ugima	304 Ugima	40 - 120	-	-	-	-	-	-	-	-	-
1.4305	303	30 - 500	40 - 150	-	-	-	-	-	-	-	-
1.4305 UGIMA	303 UGIMA	40 - 75	-	-	-	-	-	-	-	-	-
1.4306	304 L	35 - 200	-	-	-	-	-	-	-	-	-
1.4313	CA6-NM	20 - 500	-	-	-	-	-	-	-	-	-
1.4401 1.4404	316 316L	20 - 625	10 - 150	20 × 5 - 200 × 40	10 × 3 - 200 × 10	20 × 20 × 3 - 100 × 100 × 10	-	-	-	-	-
1.4404 Ugima	316 L Ugima	30 - 120	-	-	-	-	-	-	-	-	-
1.4410	S 32750	16 - 425	-	-	-	-	-	-	-	-	-
1.4418		25 - 350	-	-	-	-	-	-	-	-	-
1.4435	316 L	30 - 400	30 - 80	-	-	-	-	-	-	-	-
1.4439	317 LMN	20 - 210	-	-	-	-	-	-	-	-	-
1.4460	S 32900	31 - 255	-	-	-	-	-	-	-	-	-
1.4462	S 31803	20 - 500	20 - 60	30 × 5 - 100 × 20	-	-	-	-	-	-	-
1.4501	S 32760	25 - 500	-	-	-	-	-	-	-	-	-
1.4529	N 08926	16 - 200	-	-	-	-	-	-	-	-	-
1.4539	904 L	22 - 400	15 - 50	-	-	-	-	-	-	-	-
1.4541	321	20 - 525	25 - 150	20 × 5 - 150 × 20	20 × 3 - 100 × 12	20 × 20 × 3 - 100 × 100 × 10	-	-	-	-	-
1.4542	630	30 - 400	-	-	-	-	-	-	-	-	-
1.4547	S31254	20 - 225	-	-	-	-	-	-	-	-	-
1.4550	347	30 - 200	-	-	-	-	-	-	-	-	-
1.4571	316 Ti	20 - 625	15 - 200	12 × 6 - 150 × 50	10 × 3 - 250 × 15	20 × 20 × 3 - 150 × 150 × 15	-	30 × 20 × 3 - 200 × 100 × 13	T 40 - 120	IPE 80 - 160 IPB 100 - 180	U 40 - 200
1.4571 Ugima	316 Ti Ugima	45 - 125	-	-	-	-	-	-	-	-	-
1.4713		25 - 100	-	40 × 10	-	-	-	-	-	-	-
1.4762	446	16 - 120	-	-	-	-	-	-	-	-	-
1.4828	309	22 - 350	-	20 × 8 - 100 × 20	-	-	-	-	-	-	-
1.4835	S30815	30 - 200	-	-	-	-	-	-	-	-	-
1.4841	314	20 - 300	10 - 80	15 × 5 - 120 × 10	-	-	-	-	-	-	-
1.4845	310 S	30 - 400	-	-	-	-	-	-	-	-	-
1.4876	800 H	25 - 40	-	-	-	-	-	-	-	-	-
1.4878	321 H	20 - 525	25 - 150	20 × 5 - 150 × 20	-	-	-	-	-	-	-
1.4923		25 - 220	-	-	-	-	-	-	-	-	-
	304 H *	30 - 150	-	-	-	-	-	-	-	-	-

*new







TUBES AND PIPES | SEAMLESS

grade	AISI/ UNS	seamless	hydraulic tubes EN 10305/1
			
1.4301 1.4307	304 304L	4,0×1,0 - 273,1×12,7	4,0×1,0 - 42,0×3,0
1.4306	304 L	12,0×1,5 - 88,9×3,05	-
1.4401 1.4404	316 316L	6,0×0,5 - 219,1×12,7	6,0×1,0 - 18,0×1,0
1.4410	F53 UNS S32750	21,34×2,77 - 114,3×6,02	-
1.4462	S 31803	13,72×2,24 - 219,1×8,18	-
1.4501	S 32760	21,34×2,77 - 88,9×5,49	-
1.4539	904 L	17,14×2,31 - 219,1×12,7	-
1.4541	321	6,0×1,0 - 219,1×12,7	6,0×1,0 - 35,0×2,5
1.4571	316 Ti	4,0×0,5 - 273,0×12,7	4,0×1,0 - 42,0×3,0
1.4841	314	6,0×1,0 - 168,3×4,5	-
1.4845	310 S	13,72×2,24 - 219,1×12,7	-
1.4878	321 H	6,0×1,0 - 219,1×12,7	-

TUBES AND PIPES | WELDED


grade	AISI/ UNS	not annealed	annealed	annealed polished	dairy tubes
					
1.4301 1.4307	304 304L	6,0×1,0 - 812,8×4,0	6,0×1,0 - 609,6×9,53	25,0×2,0 - 42,4×2,6	18,0×1,5 - 204,0×2,0
1.4404	316 L	6,0×1,0 - 812,8×4,0	6,0×1,0 - 609,6×9,53	21,3×2,0 - 33,7×2,0	18,0×1,5 - 204×2,0
1.4541	321	15,0×1,5 - 355,6×4,0	12,0×1,0 - 114,3×4,0	-	-
1.4571	316 Ti	10,0×1,0 - 609,60×4,0	6,0×1,0 - 114,3×5,0	-	-

CONSTRUCTION TUBES

grade	AISI/ UNS	round	round polished	square	square polished	rectangular	rectangular geschliffen
							
1.4301	304	12×1,0 - 139,7×4,0	12,0×1,0 - 114,3×3,0	10×10×1,0 - 200×200×8,0	15×15×1,5 - 120×120×3,0	20×10×1,5 - 200×150×5,0	20×10×1,5 - 150×50×3,0
1.4404	316 L	-	40,0×2,0 - 60,3×3,0	15×15×1,5 - 200×200×5,0	-	30×20×2,0 - 200×100×6,0	-
1.4571	316 Ti	-	-	15×15×1,5 - 100×100×5,0	-	20×10×1,5 - 80×60×4,0	-

Higher quality surface finishes above 240 grit are available on request for many grades of material.

HOLLOW BARS

grade	AISI/ UNS	seamless
		
1.4301 1.4307	304 304L	32×16 - 400×300
1.4401 1.4404	316 316 L	32×16 - 420×300
1.4462	S 31803	50×25 - 250×200
1.4541	321	36×20 - 250×200
1.4571	316 Ti	32×16 - 250×200
1.4878	321 H	36×20 - 250×200

FLANGES

grade	1.4301/1.4307	1.4401/1.4404
AISI/UNS	304/304 L	316/316 L
Welding neck flanges according to EN	PN 06: DN 15/21.3 - DN 600/609.6 PN 10: DN 200/204 - DN 800/812.8 PN 16: DN 50/54 - DN 600/609.6 PN 25: DN 200/219.1 - DN 600/609.9 PN 40: DN 10/17.2 - DN 300/323.9	PN 06: DN 15/21.3 - DN 600/609.6 PN 10: DN 200/204 - DN 800/812.8 PN 16: DN 50/54 - DN 600/609.6 PN 25: DN 200/219.1 - DN 600/609.9 PN 40: DN 10/17.2 - DN 300/323.9
Welding neck flanges according to EN with reduced S-size	-	-
Welding neck flanges according to DIN	PN16: DN 15/21.3 - DN 32/42.4	-
Welding neck flanges according to ASTM	150#: 1/2" SCH10S - 24" SCH40S 300#: 1/2" SCH40S - 16" SCH80S 600#: 1/2" SCH80S - 10" SCH80S	150#: 1/2" SCH10S - 24" SCH40S 300#: 1/2" SCH40S - 16" SCH80S 600#: 1/2" SCH80S - 10" SCH80S
Flanges for automatic welding according to EN	-	-
Flanges for automatic welding according to DIN	-	-
BSP threaded flanges according to EN	PN 16: DN 50/60.3 - DN 100/114.3 PN 40: DN 10/17.2 - DN 40/48.3	PN 16: DN 50/60.3 - DN 100/114.3 PN 40: DN 10/17.2 - DN 40/48.3
Threaded flanges according to DIN	-	-
NPT threaded flanges according to ASTM	150#: 1/2"/21.3 - 2"/60.5 300#: 1/2"/21.3 - 2"/60.5	150#: 1/2"/21.3 - 3"/88.9 300#: 1/2"/21.3 - 2"/60.5
Slip-on flanges according to EN	PN 06: DN 15/21.3 - DN 600/609.6 PN 10: DN 200/204 - DN 800/812.8 PN 16: DN 50/50.8 - DN 400/406.4 PN 40: DN 10/17.2 - DN 40/48.3	PN 06: DN 15/21.3 - DN 600/609.6 PN 10: DN 200/204 - DN 800/812.8 PN 16: DN 50/50.8 - DN 400/406.4 PN 40: DN 10/17.2 - DN 40/48.3
Slip-on flanges according to DIN	-	-
Slip-on flanges according to DIN with reduced thickness	PN 10: DN 50/60.3 - DN 1000/1016	PN 10: DN 300/323.9 - DN 1000/1016
Slip-on flanges according to EN with reduced thickness	PN 10: DN 15/21.3 - DN 600/610	-
Slip-on flanges according to ASTM	150#: 1/2"/21.3 - 24"/609.6 300#: 1/2"/21.3 - 12"/323.9	150#: 1/2"/21.3 - 24"/609.6 300#: 1/2"/21.3 - 12"/323.9
Lap-joint flanges according to EN	PN 10: DN 200/204 - DN 800/812.8 PN 16: DN 50/50.8 - DN 200/219.1 PN 40: DN 10/17.2 - DN 40/48.3	PN 10: DN 200/204 - DN 800/812.8 PN 16: DN 50/50.8 - DN 200/219.1 PN 40: DN 10/17.2 - DN 200/219.1
Lap-joint flanges according to DIN	-	-
Lap-joint flanges according to DIN with reduced thickness	PN 10: DN 50/60.3 - DN 600/609.6	PN 10: DN 300/323.9 - DN 600/609.6
Lap-joint flanges according to EN with reduced thickness	PN 10: DN 15/21.3 - DN 600/609.6	-
Lap-joint flanges according to ASTM	150#: 1/2"/21.3 - 24"/609.6	150#: 1/2"/21.3 - 24"/609.6
Blind flanges according to EN	PN 06: DN 50 - DN 600 PN 10: DN 200 - DN 800 PN 16: DN 50 - DN 600 PN 40: DN 10 - DN 150	PN 06: DN 50 - DN 600 PN 10: DN 200 - DN 800 PN 16: DN 50 - DN 600 PN 40: DN 10 - DN 150
Blind flanges according to DIN	-	-
Blind flanges according to DIN with reduced thickness	PN 10: DN 200 - DN 600 PN 16: DN 100 - DN 150	PN 10: DN 300 - DN 600
Blind flanges according to EN with reduced thickness	PN 10: DN 15 - DN 500	-
Blind flanges according to ASTM	150#: 1/2"/21.3 - 24"/609.6 300#: 1/2"/21.3 - 16"/406.4 600#: 1/2"/21.3 - 8"/219.2	150#: 1/2"/21.3 - 24"/609.6 300#: 1/2"/21.3 - 16"/406.4 600#: 1/2"/21.3 - 8"/219.2
Socket-weld flanges according to ASTM	-	150#: 1/2"/21.3 - 4"/114.3
Pressed flanges	PN 10: DN 15 - DN 300	PN 10: DN 15 - DN 300

FLANGES

grade	1.4541	1.4571	Aluminium
AISI/UNS	321	316 Ti	
Welding neck flanges according to EN	PN 10: DN 200/219.1 - DN 400/406.4 PN 16: DN 50/60.3 - DN 400/406.4 PN 40: DN 15/21.3 - DN 80/88.9	PN 10: DN 200/204 - DN 600/609.6 PN 16: DN 50/54 - DN 500/508.0 PN 40: DN 10/17.2 - DN 200/219.1	-
Welding neck flanges according to EN with reduced S-size	-	PN10: DN 200/219.1 - DN 250/273.0	-
Welding neck flanges according to DIN	PN16: DN 10/17.2 - DN 40/48.3	PN16: DN 10/17.2 - DN 150/159.0	-
Welding neck flanges according to ASTM	-	-	-
Flanges for automatic welding according to EN	-	PN16: DN 15/21.3 - DN 200/219.1 PN40: DN 15/21.3 - DN 150/168.3	-
Flanges for automatic welding according to DIN	-	PN16: DN 15/21.3 - DN 50/60.3	-
BSP threaded flanges according to EN	-	PN 16: DN 50/60.3 - DN 80/88.9 PN 40: DN 10/17.2 - DN 40/48.3	-
Threaded flanges according to DIN	-	PN 10: DN 15/21.3 - DN 100/114.3 PN 16: DN 15/21.3 - DN 100/114.3	-
NPT threaded flanges according to ASTM	-	-	-
Slip-on flanges according to EN	PN 10: DN 250/273 - DN 500/508 PN 16: DN 80/88.9 - DN 125/139.7	PN 10: DN 200/206 - DN 500/508 PN 16: DN 50/54 - DN 300/323.9 PN 40: DN 15/21.3 - DN 40/48.3	-
Slip-on flanges according to DIN	PN 10: DN 15/21.3 - DN 200/219.1	PN 10: DN 15/21.3 - DN 200/219.1	-
Slip-on flanges according to DIN with reduced thickness	-	PN 10: DN 50/60.3 - DN 500/508 PN 16: DN 65/76.1 - DN 600/609.6	-
Slip-on flanges according to EN with reduced thickness	PN 10: DN 15/21.3 - DN 300/323.9	PN 10: DN 15/21.3 - DN 600/608	-
Slip-on flanges according to ASTM	-	-	-
Lap-joint flanges according to EN	PN 10: DN 200/219.1 - DN 500/508 PN 16: DN 50/60.3 - DN 150/168.3 PN 40: DN 15/21.3 - DN 40/48.3	PN 10: DN 200/219.1 - DN 600/609.6 PN 16: DN 50/60.3 - DN 250/273 PN 40: DN 15/21.3 - DN 40/48.3	-
Lap-joint flanges according to DIN	PN 10: DN 10/17.2 - DN 250/273	PN 10: DN 10/17.2 - DN 250/273	PN 10: DN 15/21.3 - DN 300/323.9
Lap-joint flanges according to DIN with reduced thickness	-	PN 10: DN 50/60.3 - DN 600/609.6	-
Lap-joint flanges according to EN with reduced thickness	PN 10: DN 15/21.3 - DN 300/323.9	PN 10: DN 15/21.3 - DN 300/323.9	-
Lap-joint flanges according to ASTM	-	-	-
Blind flanges according to EN	PN 10: DN 200 - DN 300 PN 16: DN 50 - DN 400 PN 40: DN 15 - DN 50	PN 10: DN 200 - DN 500 PN 16: DN 50 - DN 300 PN 40: DN 10 - DN 200	-
Blind flanges according to DIN	PN 16: DN 15 - DN 40	PN 16: DN 10 - DN 40	PN 10: DN 15 - DN 300
Blind flanges according to DIN with reduced thickness	-	PN 10: DN 200 - DN 600 PN 16: DN 100 - DN 150	-
Blind flanges according to EN with reduced thickness	PN 10: DN 25 - DN 300	PN 10: DN 20 - DN 300	-
Blind flanges according to ASTM	-	-	-
Socket-weld flanges according to ASTM	-	-	-
Pressed flanges	-	-	-

BUTT WELDED FITTINGS

grade	1.4301/1.4307	1.4401/1.4404	1.4432	1.4462	1.4539	1.4541	1.4571
AISI/UNS	304/304 L	316/316 L	316 L	S 31803	904 L	321	316 Ti
Elbow 90° seamless according to EN	-	-	-	-	-	12.0 x 1.5 - 168.3 x 4.5	12.0 x 1.5 - 168.3 x 4.5
Elbow 90° seamless according to ASTM	21.34 x 2.11 - 323.9 x 12.7	21.34 x 2.11 - 323.9 x 12.7	-	21.34 x 2.11 - 219.10 x 8.18	21.34 x 2.11 - 219.10 x 8.18	-	-
Elbow 90° welded according to EN	12.0 x 1.5 - 812.8 x 4.0	12.0 x 1.5 - 813.0 x 4.0	26.9 x 2.0 - 608.0 x 4.0	-	76.1 x 2.9 - 323.9 x 4.0	17.2 x 1.6 - 406.4 x 3.0	17.2 x 1.6 - 609.6 x 4.0
Elbow 90° welded according to ASTM	21.34 x 2.11 - 609.6 x 9.53	21.34 x 2.11 - 610.0 x 9.53	-	-	-	-	-
Elbow 180° seamless according to ASTM	21.34 x 2.11 - 114.3 x 3.05	21.34 x 2.11 - 114.3 x 3.05	-	-	-	-	-
Elbow 45° seamless according to ASTM	21.34 x 2.11 - 219.08 x 8.18	21.34 x 2.11 - 219.1 x 8.18	-	-	-	-	-
Elbow 45° welded according to ASTM	168.28 x 3.4 - 406.4 x 9.53	168.28 x 3.4 - 406.4 x 9.53	-	-	-	-	-
Tee seamless according to EN	-	-	-	21.34 x 2.11 - 219.1 x 8.18	-	21.3 x 2.0 - 60.3 x 2.0	17.2 x 2.3 - 114.3 x 3.6
Tee welded according to EN	21.3 x 2.0 - 219.1 x 3.0	13.5 x 1.6 - 219.1 x 3.0	21.3 x 2.0 - 156.0 x 3.0	-	-	21.3 x 2.0 - 219.1 x 3.0	21.3 x 2.0 - 323.9 x 3.0
Tee welded according to EN with short branch	21.3 x 2.0 - 609.6 x 2.9	17.2 x 1.6 - 610.0 x 2.9	-	-	-	-	-
Tee seamless according to ASTM	21.34 x 2.11 - 323.85 x 12.7	21.34 x 2.11 - 323.9 x 12.7	-	-	-	-	-
Tee welded according to ASTM	21.34 x 2.11 - 406.4 x 9.53	21.34 x 2.11 - 610.0 x 9.53	-	-	-	-	-
Reducing tee seamless according to EN	-	-	-	-	-	33.7 x 2.6 / 21.3 x 2.0 - 60.3 x 2.9 / 21.3 x 2.0	33.7 x 2.6 / 21.3 x 2.0 - 168.3 x 4.5 / 88.8 x 3.2
Reducing tee seamless according to ASTM	26.67 x 2.11 / 21.34 x 2.11 - 323.9 x 9.53 / 273.0 x 9.27	26.67 x 2.11 / 21.34 x 2.11 - 323.9 x 9.53 / 273.0 x 9.27	-	-	-	-	-
Reducing tee welded according to EN	21.3 x 2.0 / 17.2 x 2.0 - 219.1 x 3.0 / 168.3 x 3.0	-	-	-	-	48.3 x 2.0 / 21.3 x 1.6 - 60.3 x 2.0 / 48.3 x 2.0	26.9 x 2.0 / 21.3 x 2.0 - 168.3 x 2.6 / 114.3 x 2.6
Reducing tee welded according to ASTM	-	355.6 x 4.78 / 273.0 x 4.19 - 406.4 x 9.53 / 355.6 x 9.53	-	-	-	-	-
Reducer concentric seamless according to EN	-	-	-	-	-	26.9 x 1.6 / 21.3 x 1.6 - 114.3 x 2.6 / 76.1 x 2.3	21.3 x 2.0 / 17.2 x 1.8 - 219.1 x 6.3 / 137.9 x 4.0
Reducer excentric seamless according to EN	-	-	-	-	-	-	88.9 x 3.2 / 76.1 x 2.9 - 114.3 x 3.6 / 76.1 x 2.9
Reducer concentric welded according to EN	17.2 x 2.0 / 13.5 x 2.0 - 610.0 x 4.0 / 508.0 x 4.0	21.3 x 2.0 / 13.5 x 2.0 - 610.0 x 3.0 / 508.0 x 3.0	-	-	-	26.9 x 1.6 / 17.2 x 1.6 - 273.0 x 3.0 / 219.1 x 3.0	21.3 x 2.0 / 13.5 x 1.8 - 323.9 x 3.0 / 273.0 x 3.0
Reducer excentric welded according to EN	-	21.3 x 2.0 / 17.2 x 2.0 - 323.9 x 3.0 / 273.0 x 3.0	-	-	-	-	33.7 x 2.0 / 21.3 x 2.0 - 219.1 x 2.9 / 168.3 x 2.9
Reducer concentric seamless according to ASTM	26.67 x 2.87 / 17.14 x 2.31 - 323.9 x 17.48 / 273.0 x 9.27	26.7 x 2.87 / 17.2 x 2.31 - 323.9 x 17.48 / 273.0 x 9.27	-	33.4 x 3.38 / 21.34 x 2.77 - 219.1 x 8.18 / 168.26 x 7.11	33.4 x 3.38 / 21.34 x 2.77 - 219.1 x 8.18 / 168.26 x 7.11	-	-
Reducer excentric seamless according to ASTM	26.67 x 2.11 / 21.33 x 2.11 - 323.9 x 10.31 / 168.3 x 7.11	26.67 x 2.11 / 21.33 x 2.11 - 323.9 x 9.53 / 273.0 x 9.27	-	-	-	-	-
Reducer concentric welded according to ASTM	26.9 x 2.11 / 21.3 x 2.11 - 406.4 x 9.53 / 355.6 x 9.53	26.9 x 2.11 / 21.3 x 2.11 - 610.0 x 9.53 / 508.0 x 9.53	-	-	-	-	-
Reducer excentric welded according to ASTM	219.08 x 3.76 / 114.3 x 3.05 - 323.9 x 9.53 / 273.0 x 9.27	219.1 x 3.76 / 114.3 x 3.05 - 323.9 x 9.53 / 273.0 x 9.27	-	-	-	-	-
Cap according to EN	17.2 x 2.0 - 813.0 x 4.0	17.2 x 2.0 - 610.0 x 4.0	-	-	-	-	-
Cap according to DIN	-	-	-	-	-	-	21.3 x 2.0 - 508.0 x 4.0
Cap according to ASTM	21.34 x 2.11 - 610.0 x 9.53	21.34 x 2.11 - 610.0 x 9.53	-	-	-	-	-
Stub-end according to ASTM	21.3 x 2.11 - 406.4 x 4.78	21.3 x 2.11 - 406.4 x 4.78	-	-	-	-	-
Welding collar similar to DIN	17.2 x 2.0 - 813.0 x 4.0	17.2 x 2.0 - 610.0 x 4.0	-	-	26.9 x 3.0 - 323.9 x 3.0	17.2 x 1.8 - 508.0 x 4.0	17.2 x 2.0 - 610.0 x 4.0

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